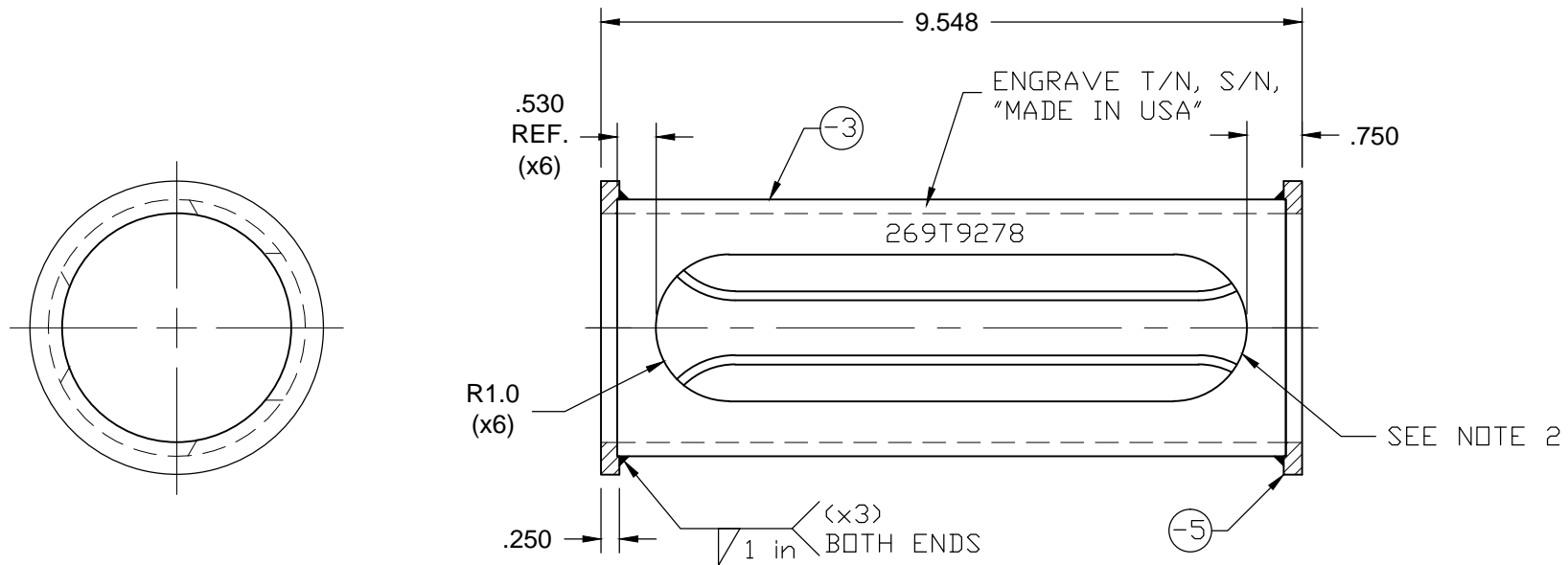


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D P/N -3 LENGTH FROM 9.108 & REF. DIM FROM .50, ADDED NOTE ON SHEET 1, ADDED SLOT NOTE TO P/N -3 PER GABE.	7/9/09	RJC	
2	ADDED DIM'S .750 & .530 REF. (x6) TO ASSY. VIEW, CH'D P/N -3 LENGTH FROM 9.128, REMOVED SLOTS FROM P/N -3, CH'D P/N -5 PLATE THICKNESS FROM .250 PER G.E. CH'D BLACK OXIDE TO BLACK ZINC, REMOVED FINISH CALL OUT FROM SHEETS 2 & 3.	11/6/09	RJC	RW



ASSEMBLY VIEW

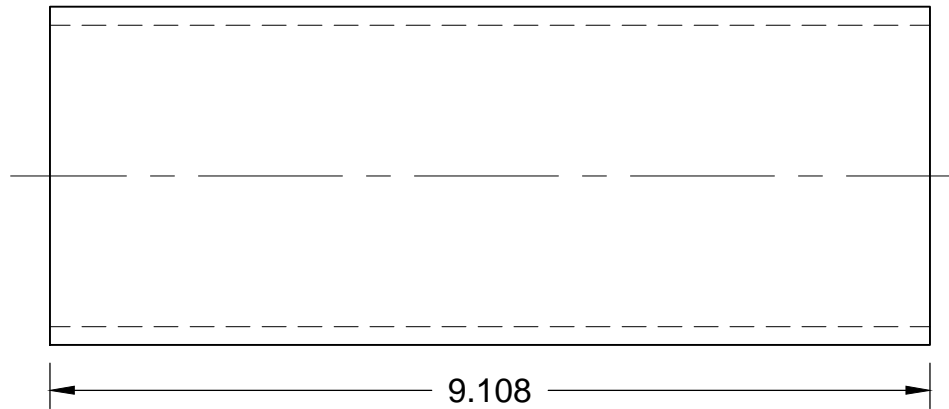
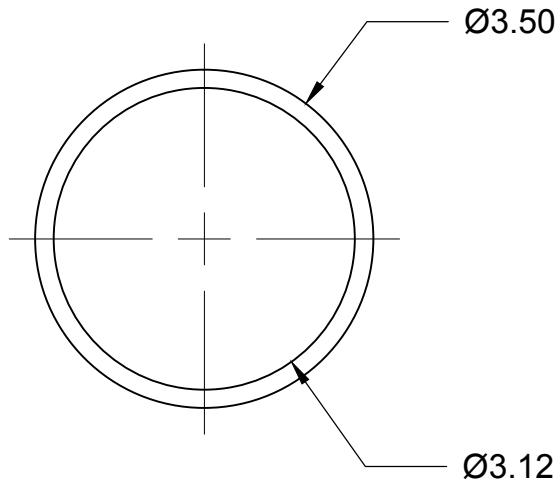
NOTES:

1. ASSY TO BE SKIMMED .010 ON EACH PLATE TO MEET 9.548 DIMENSION AFTER WELDING.
2. SLOTS ADDED AFTER WELDING.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.	RED BARN MACHINE				
			-3	1	TUBE	DOM TUBE	Ø3-1/2 x 3/16 WALL x 9-1/4	2	TITLE TUBE - MAIN ROTOR DRIVE SHAFT				
			-5	2	PLATE	DOM TUBE	Ø4 x 1/2 x 3/8	3	DWG NO. 269T9278				
									REV 2				
									UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
									TOLERANCES ON:				
									DECIMALS .XXX ± .010 FRACTIONS ± 1/32				
									.XX ± .03 ANGLES ± 5°				
									.X ± .1				
									UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES				
									.015 x 45° PR .015 R				
									2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
									SCALE NTS				
									DATE 6/12/09				
									SHEET 1 of 3				


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REVISIONS				
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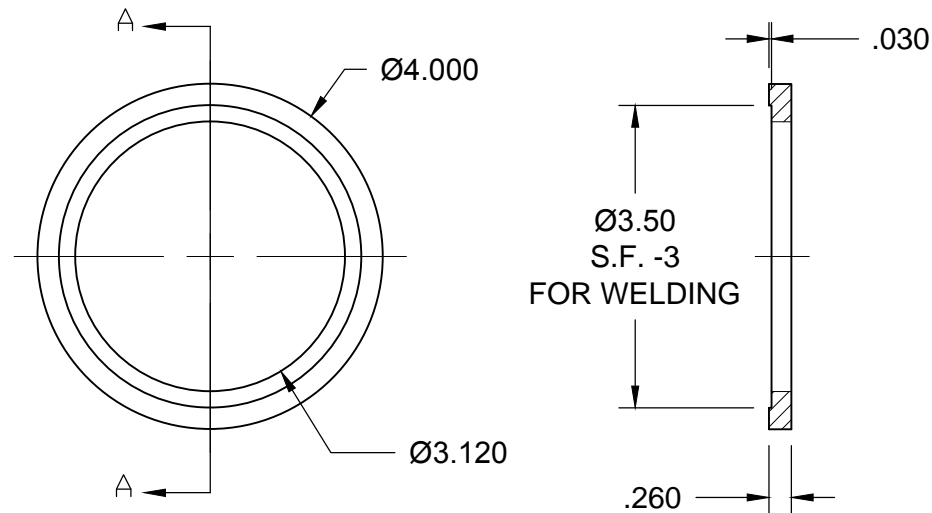
Ⓜ-3

TUBE

 RED BARN MACHINE	
TITLE TUBE - MAIN ROTOR DRIVE SHAFT	
DWG NO. 269T9278-3	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 .XX ± .03 .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 6/12/09 SHEET 2 of 3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	ADDED DIM'S .750 & .530 REF. (x6) TO ASSY. VIEW, CH'D P/N -3 LENGTH FROM 9.128, REMOVED SLOTS FROM P/N -3, CH'D P/N -5 PLATE THICKNESS FROM .250 PER G.E. REMOVED FINISH CALL OUT.	11/6/09	RJC	RW



(-5)
PLATE

RB RED BARN MACHINE	
TITLE TUBE - MAIN ROTOR DRIVE SHAFT	
DWG NO. 269T9278-5	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 .XX ± .03 .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 6/12/09 SHEET 3 of 3

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